



# ***Accelerating Global Adoption of Photovoltaic Technologies***

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# Outline

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- Introduction to ISET
- Abundance of Solar Energy
- PV Business in the Industrialized World Today
- World Demographics
- Base of the Pyramid
- Potential for PV business in the Rest of the World
- ISET's Technology for Low Cost PV Manufacturing
- A 50 MW/Yr Turnkey System
- Accelerating Global Adoption of PV
- Summary

# About ISET

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- Founded in 1985 as California (C) Corporation.
- Received over US \$18 Million in R&D Awards for Technology Development:
  - Dept. of Defense, Dept. of Energy, NASA, Dept. of Commerce, California Energy Commission (CEC)
- Patents Issued for Process Technology:
  - USA, China , India, Europe & Japan
- Raised funding through 2 rounds of private placement:
  - June 2006: Series A (US \$7.4M)
  - April 2008: Series B (US \$10.2M)
  - TOTAL: US \$17.6 Million
- Operating in a fully permitted 24000 ft<sup>2</sup> building.



# ***Company History***

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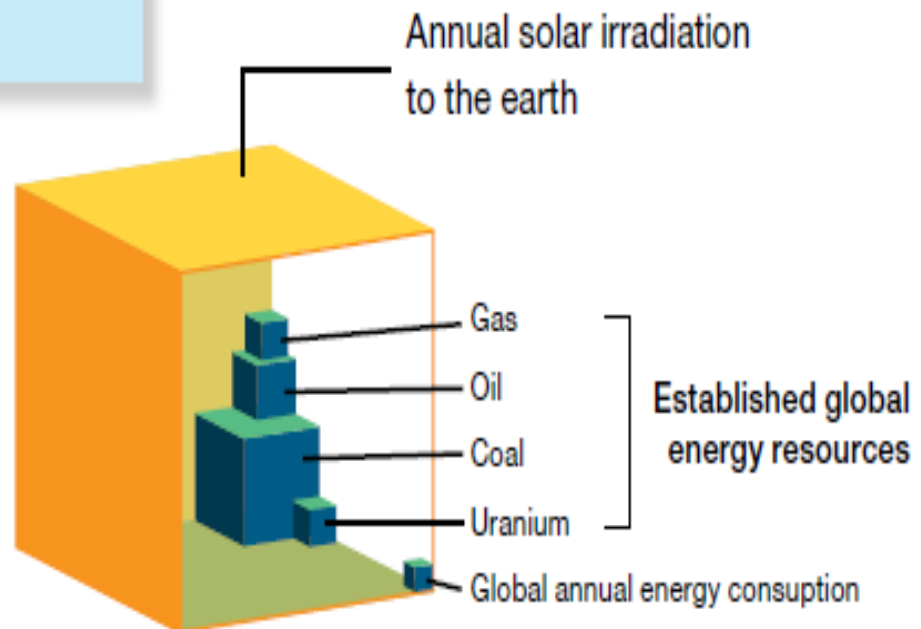
# ***Availability of Solar Energy***

- 1 Terawatt (TW) = 1 Trillion Watts
- 2005 US Daily power consumption: 3.35 TW
- 2005 World's Daily Power Consumption: 15.8 TW
- Daily Incident Power on Planet Earth: 174,000 TW

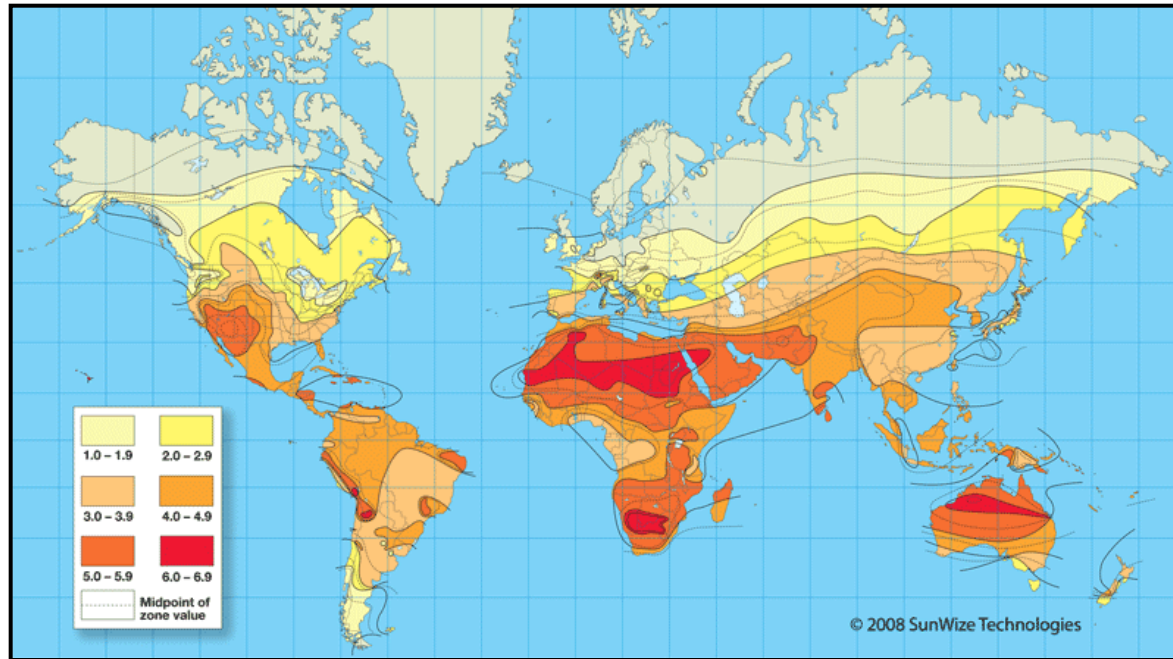
***Planet Earth receives energy from the Sun equal to it's annual Energy Usage every 40 minutes.***

# Comparative Abundance of Solar Energy

Photovoltaic is emerging as a major power source due to its numerous environmental and economic benefits and proven reliability.



# Availability of Solar Energy



- Annual Average Incident Solar Radiation (Hours of Peak Sunshine per Day)
- Abundant Sunshine in Developing Nations:
  - Africa, Asia, Middle East, South America, Central America, Oceania
- Very Large Untapped Market Potential for Low-Cost Photovoltaics.

# ***PV Business Status***

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**In the Industrialized World**

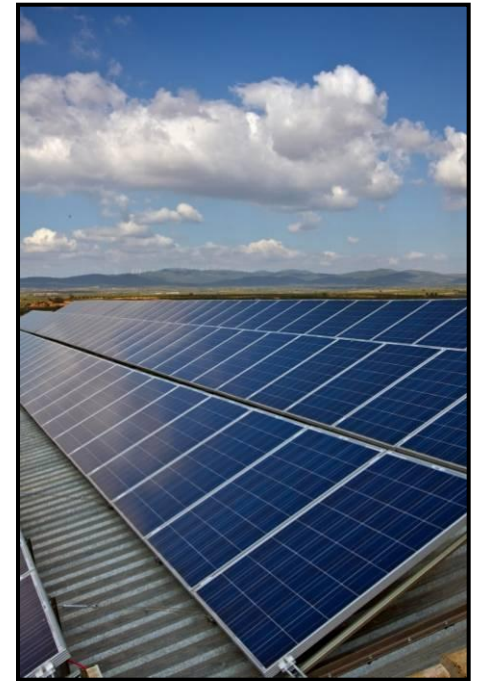


# **Photovoltaic Business Outlook in the Industrialized World**

- 2009 worldwide sales: **US \$38 billion**
- **40+% annual growth** since 1997.
- 2020 projected sales volume: **>US \$100 billion**



- Global deployment in 2009: > 7.5Gigawatts.
- Growing worldwide demand for renewable energy.
- Government support for solar energy in:
  - Germany, France, Italy, UK, Spain, Portugal, Greece, USA, Canada, China, India and others.



# Cost Driver in Industrialized countries - Grid Parity

<b>Price (With No Subsidy) of Residential Grid connected PV Systems</b>					
<i>Annual Output: 1700 KWh/kW</i>	<b>\$5000/kW</b>	<b>\$4000/kW</b>	<b>3000/kW</b>	<b>\$2500/kW</b>	<b>\$2000/kW</b>
<b>Net Monthly Loan Payment</b>					
<i>Term: 25 years Interest: 7% Tax Rate: 30%</i>	<b>29.74</b>	<b>23.79</b>	<b>17.84</b>	<b>14.87</b>	<b>11.90</b>
<b>Monthly Savings From PV Generated Electricity</b>					
Utility Rate - \$0.12/kWh	<b>20.40</b>	<b>20.40</b>	<b>20.40</b>	<b>20.40</b>	<b>20.40</b>
Utility Rate - \$0.15/kWh	<b>21.25</b>	<b>21.25</b>	<b>21.25</b>	<b>21.25</b>	<b>21.25</b>
Utility Rate - \$0.20/kWh	<b>28.33</b>	<b>28.33</b>	<b>28.33</b>	<b>28.33</b>	<b>28.33</b>
		<b>Target Installed Price for</b>	<b>Grid -Parity</b>	<b>\$2.00 - \$3.00</b>	<b>Per Watt</b>

# Grid-Connected Systems

- Critical Factors:
  - Grid-Connected systems **currently** rely on government subsidies.
  - Market pressure to **reduce total installed system price**.

Components	Current Price/Watt	Target Price/Watt
<i>PV Module:</i>	\$1.50 - \$2.25	<b>\$1.00 - \$1.25</b>
<i>Inverter:</i>	\$0.35 - \$0.65	\$0.25 - \$0.30
<i>Installation &amp; Materials:</i>	\$2.00 - \$3.00	\$1.00 - \$1.50
<i>TOTAL:</i>	\$3.85 - \$5.95	<b>\$2.25 - \$3.05</b>

***Grid Parity is expected to achieved between 3-5 Yrs.***

# Market Projections for the Industrialized World

## Regional distribution

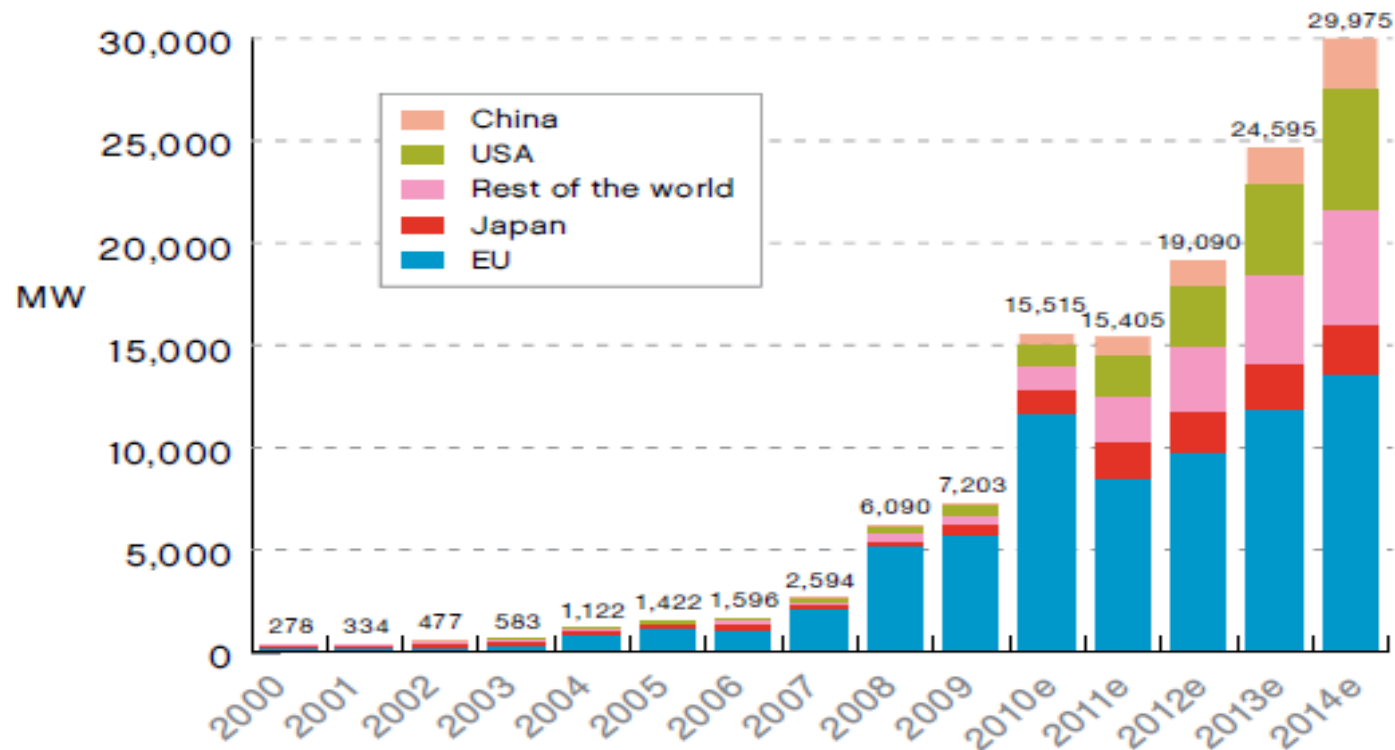


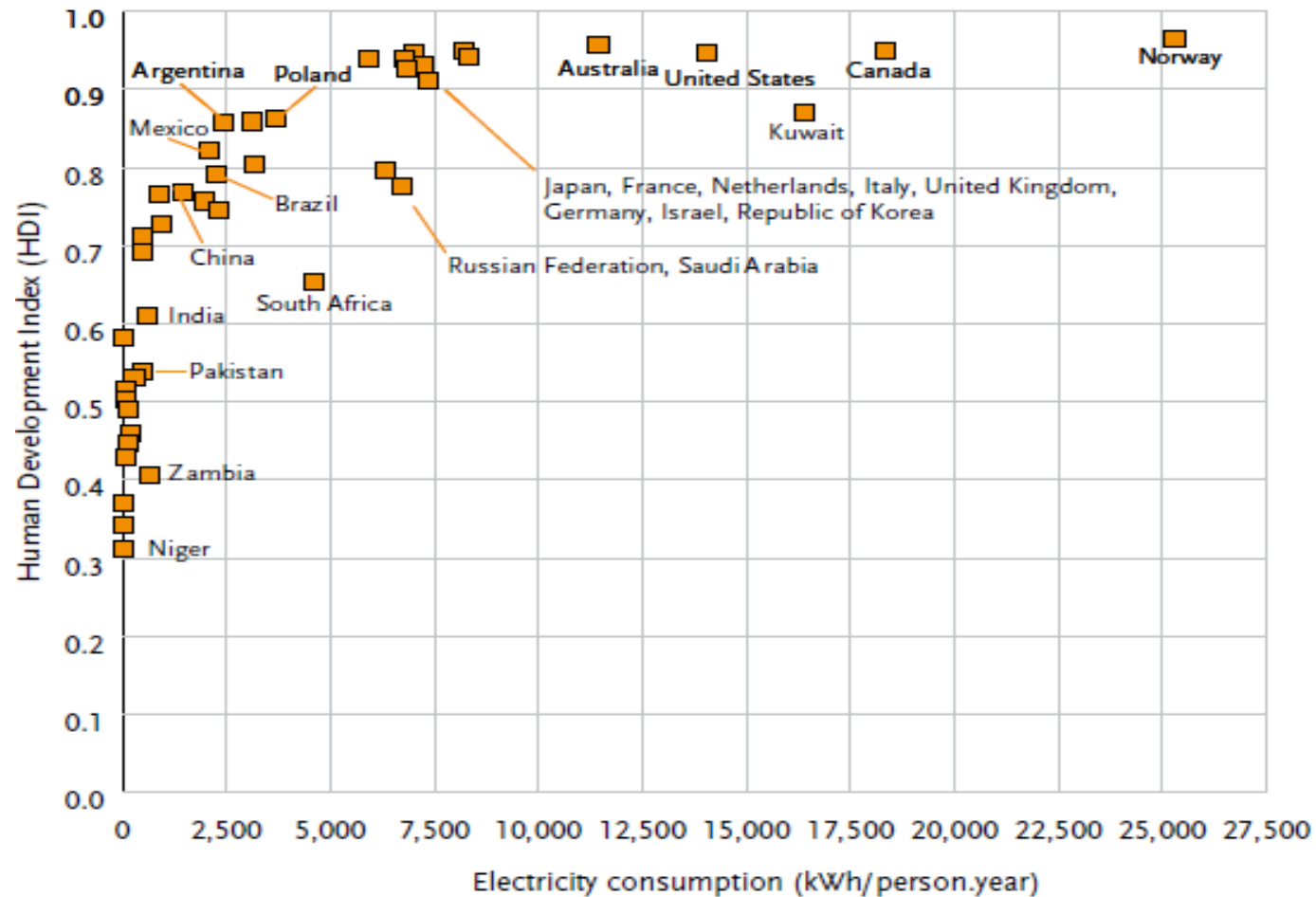
Figure 5 - Regional PV distribution in the World (Policy-Driven scenario)

# ***World Demographics***

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## **Projected Changes and Trends**

# Electricity Consumption Vs. HDI



# World Demographics

- Near-term planning must include strong strategy for sales to Developing Countries.*

**World Population (Billions)**

<i>Year</i>	<i>Developed Nations</i>	<i>Developing Nations</i>	<i>Total</i>
<b>2009</b>	<b>1.2</b>	<b>5.6</b>	<b>6.8</b>
<b>2050</b>	<b>1.3</b>	<b>8.0</b>	<b>9.3</b>

*Rapidly  
Increasing  
Demand*

+

*Growing  
Purchasing  
Power*

+

**ISET's Low-Cost  
Printed CIGS  
Modules**



***Strong Sales  
in Developing  
Nations***

# Demographics –Age Distribution

File:Median age.png

From Wikipedia, the free encyclopedia

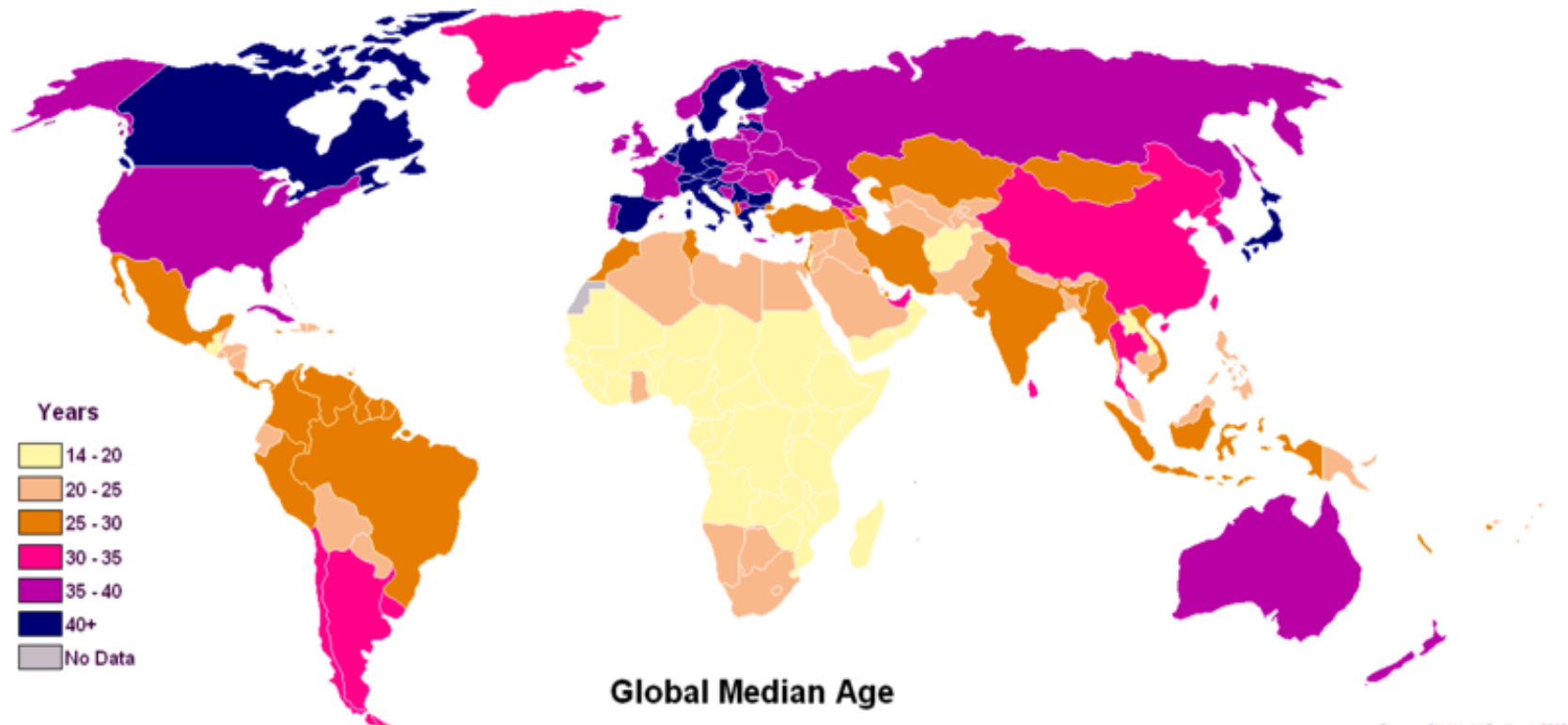


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Source: CIA World Factbook 2009



# ***Limited Buying Power of World's Population***

File:Percentage population living on less than 1 dollar day 2007-2008.png

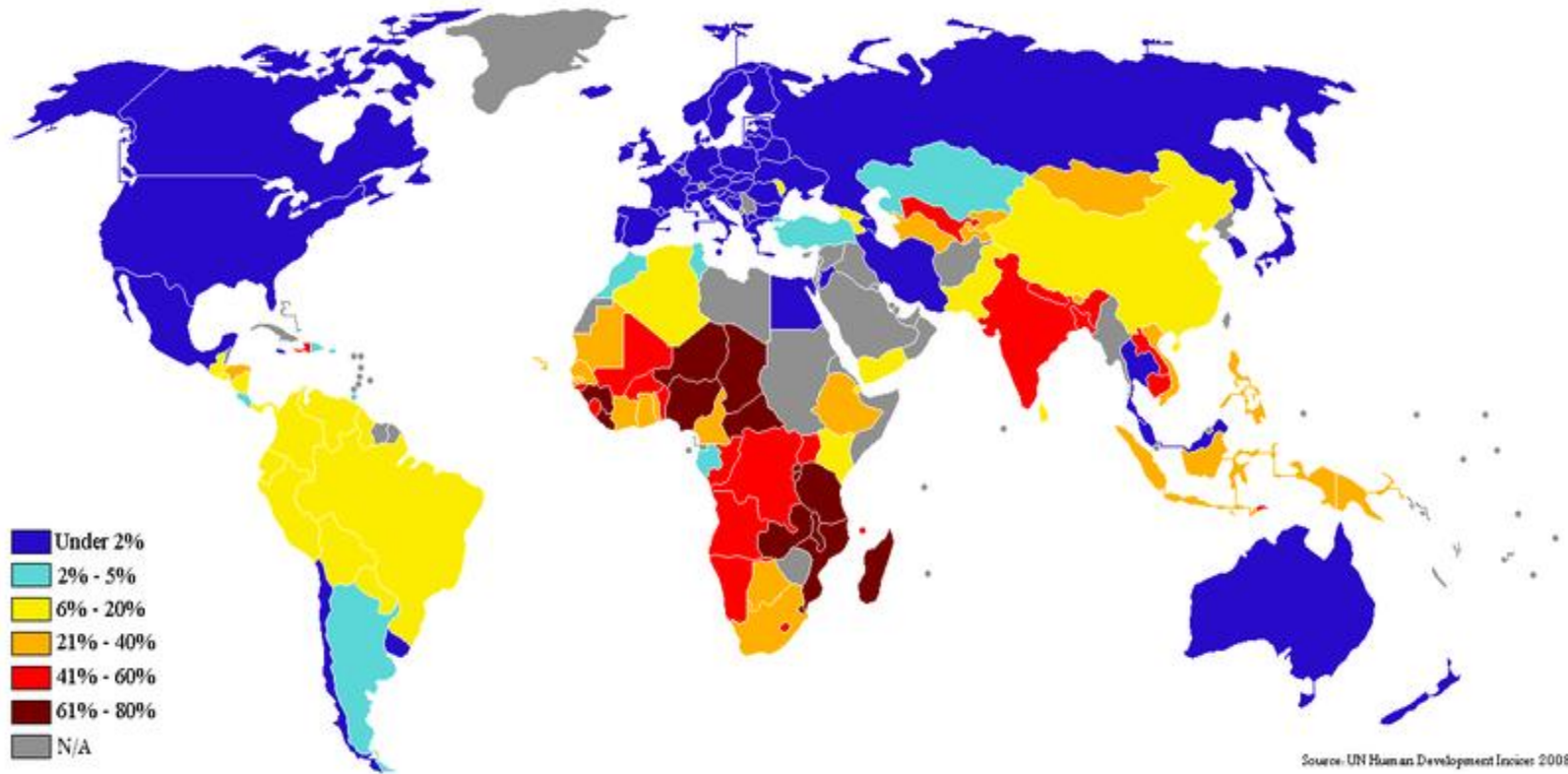
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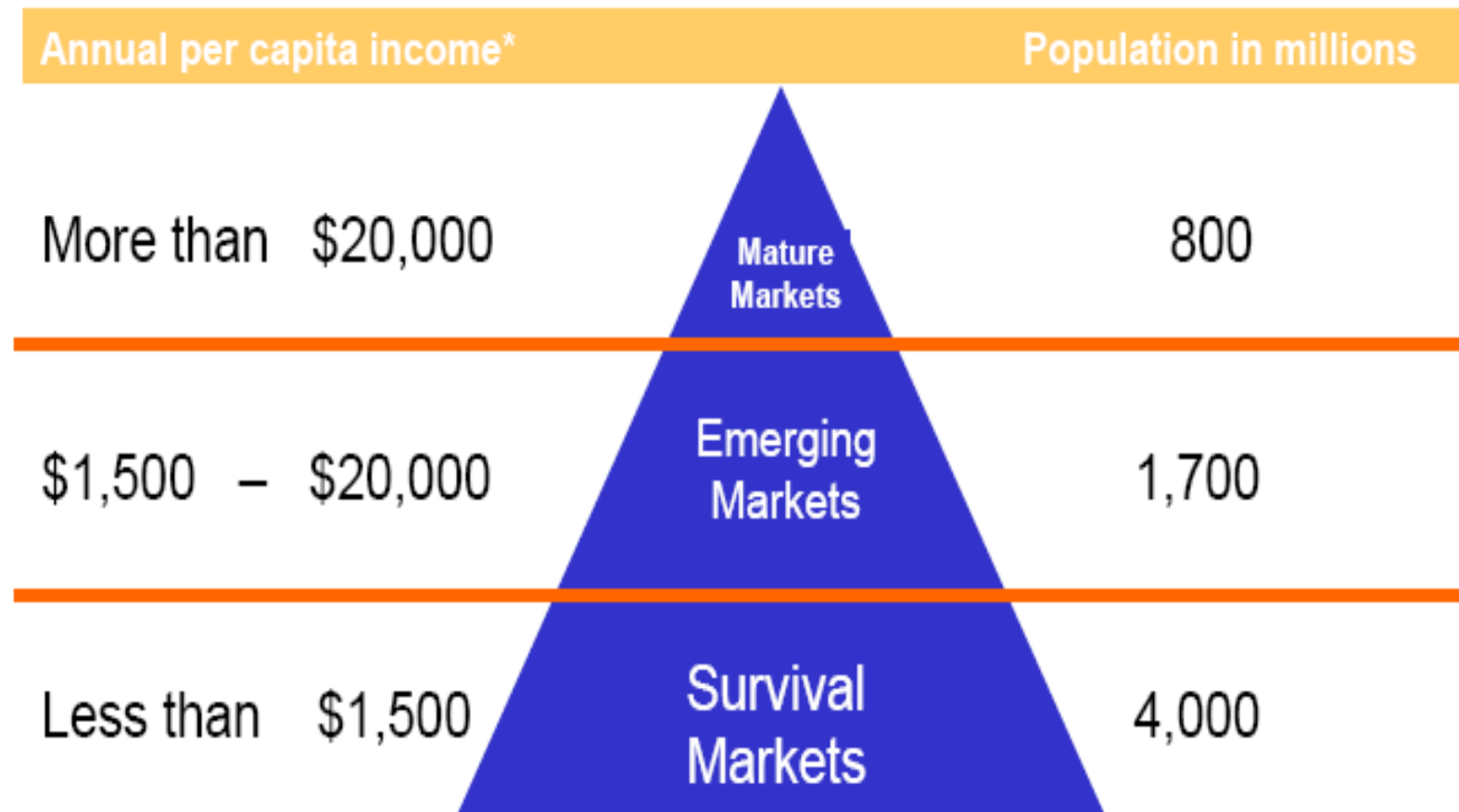
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# ***Population Vs. Per Capita Income***

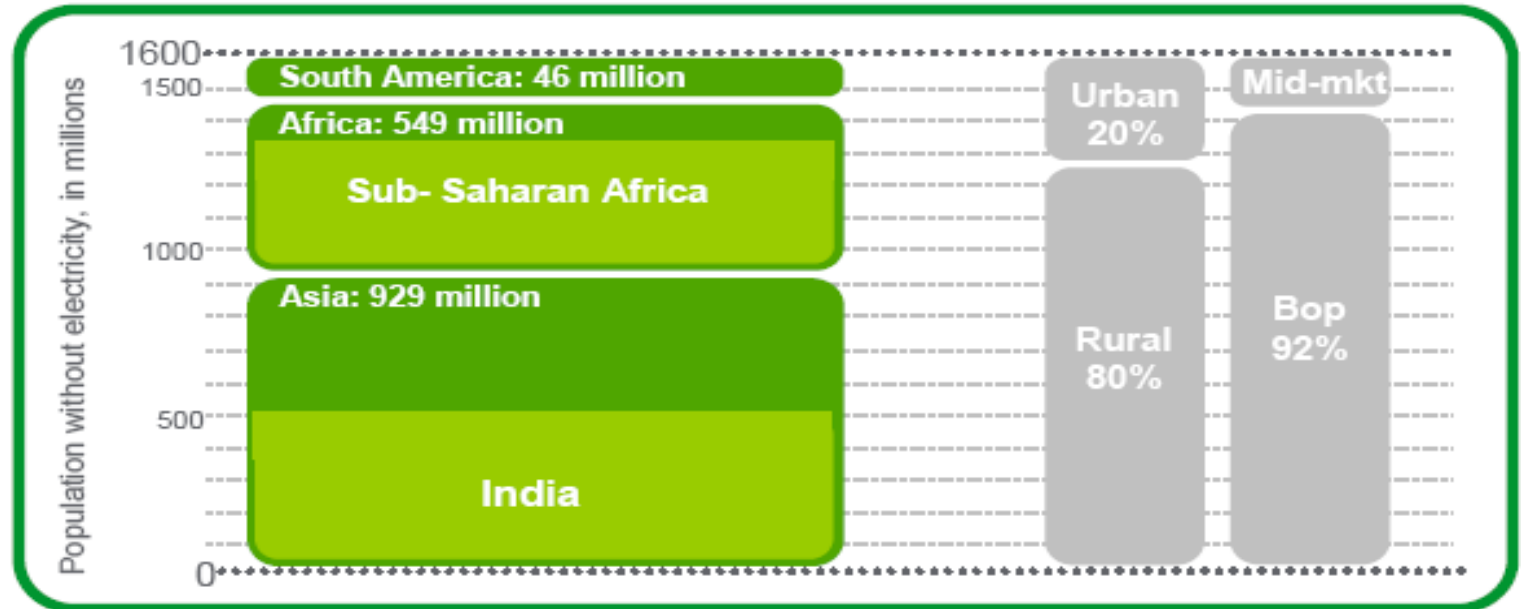


\* Based on purchasing power parity in U.S. dollars.  
Source: U.N. World Development Reports.

# People without Access to Electricity

Today :

1.6 billion people don't have access to electricity



And 2 billion people forced to rely on traditional biomass sources due to the lack of clean and safe cooking fuels

# ***People with No Access to Electricity***

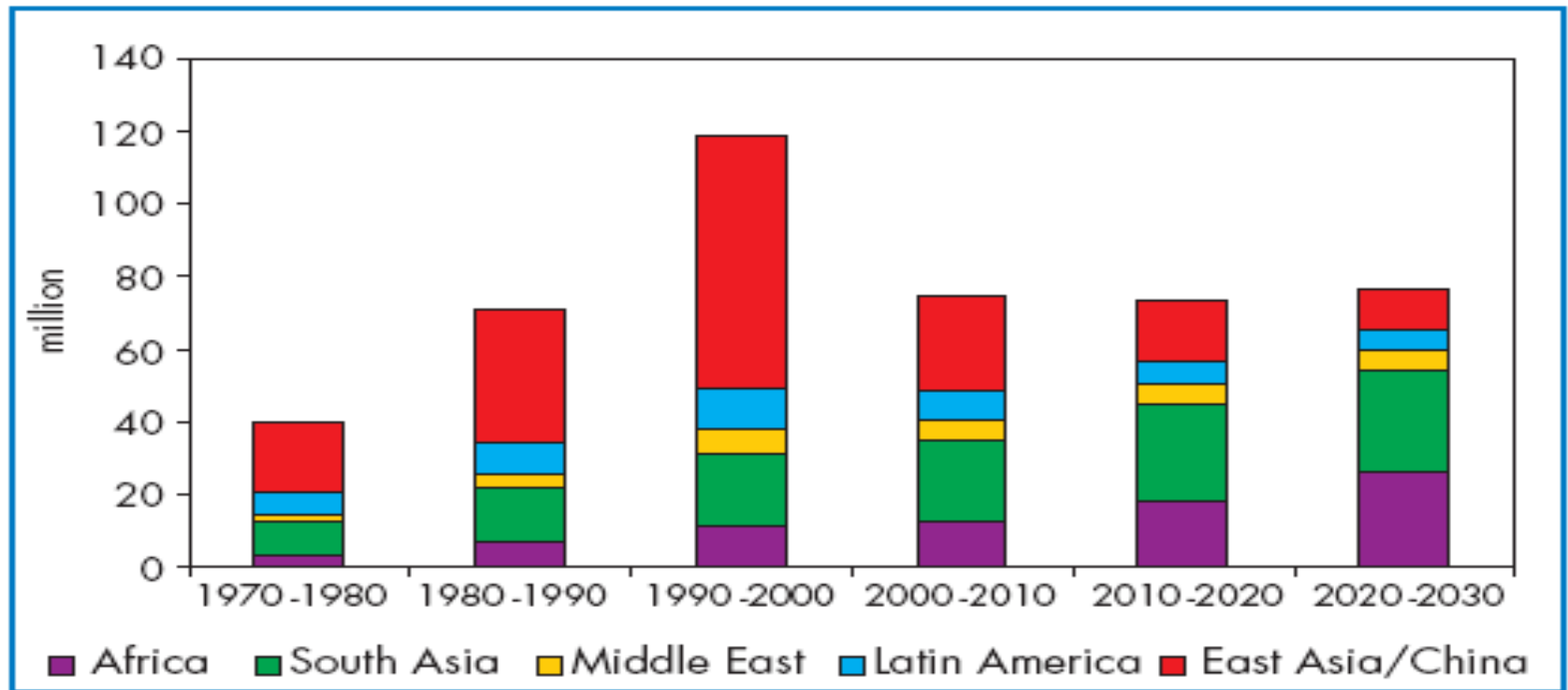
**1.6 billion people**

are heavily impacted by lack of access to electricity

- The lack of electricity
  - endangers **peoples' health**
  - puts a strong **brake on development**
  - increases environmental **damages**
- Slum inhabitants (1bn people increasing by 500,000 per week) connect to the grid in **poor conditions** because of their situation
- Access to electricity is intrinsically hard, they **pay more** and they get a **poorer service**
- Remote villages must be focused to develop the people, the agriculture and to reduce slump growth.

# People Gaining Access to Electricity

*Figure 13.9: Annual Average Number of People Gaining Access to Electricity*



Source: IEA analysis.

# Continued Challenge

In 20 years' time:

1.5bn more people will access to electricity but there will be still 1.4bn without access



2008: **4 billion** people with electricity, **1.6 billion** people without

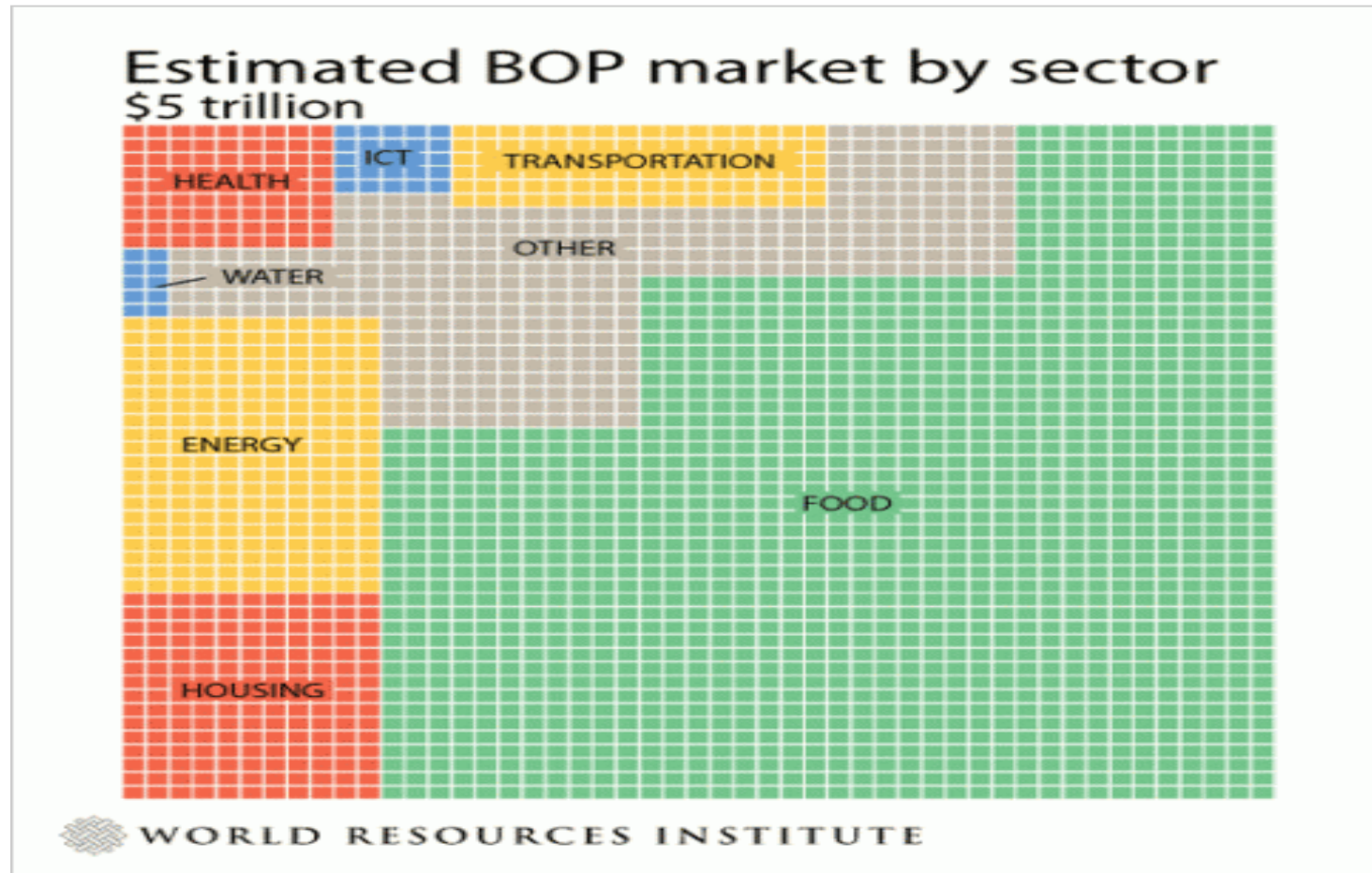
2030: **5.5 billion** people with electricity, **1.4 billion** people without

Schneider Electric WPEB 2010 Abu Dhabi - 20 January 2010

15



## Projected Market Volumes at Base of the Pyramid

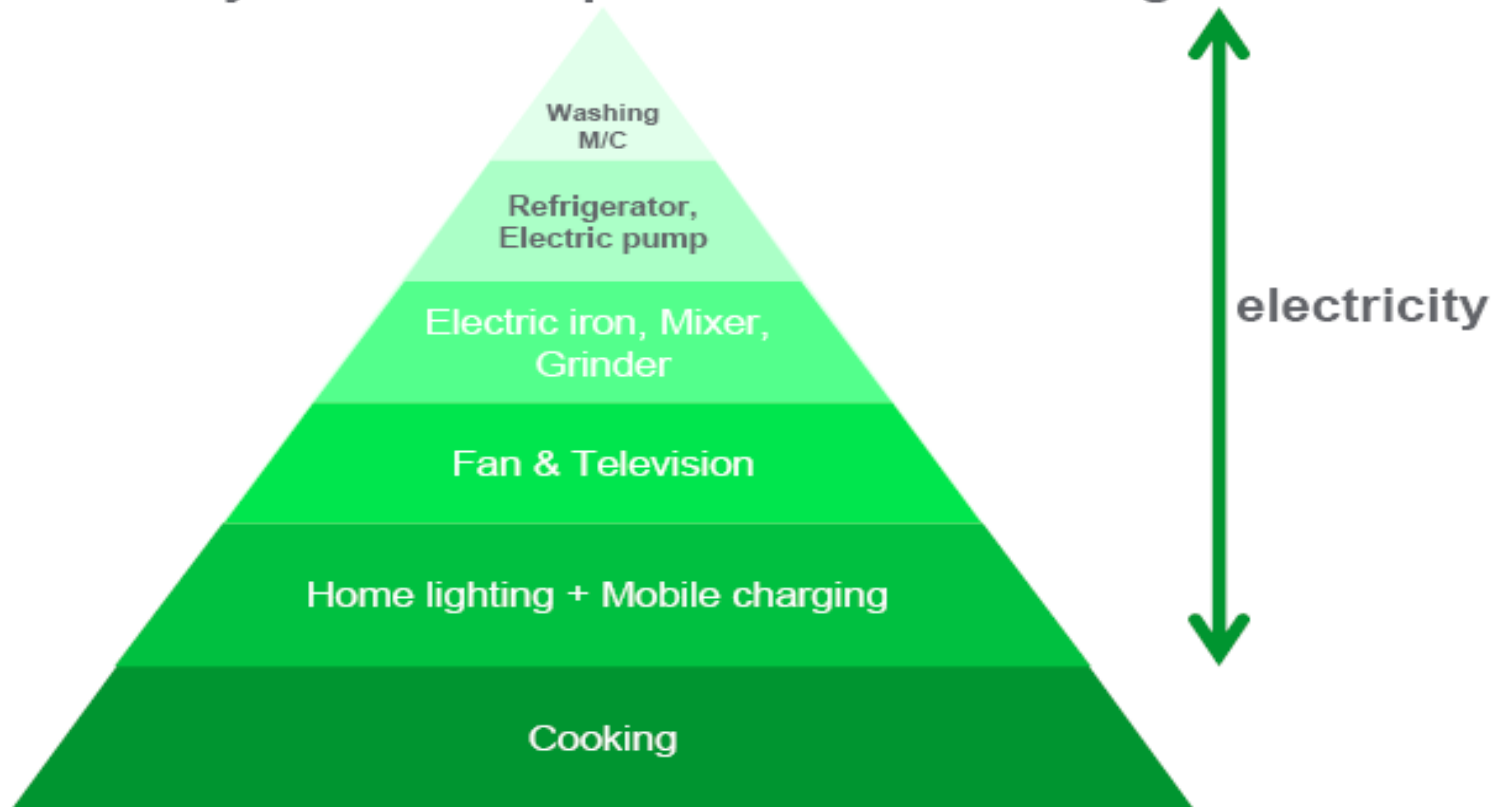


**Affordable PV products can serve all of the above mentioned sectors**

# Needs of BOP People

## BoP hierarchy of needs

Electricity is the #1 response outside cooking fuel



Schneider Electric: WFES 2010 Abu Dhabi – 20 January 2010

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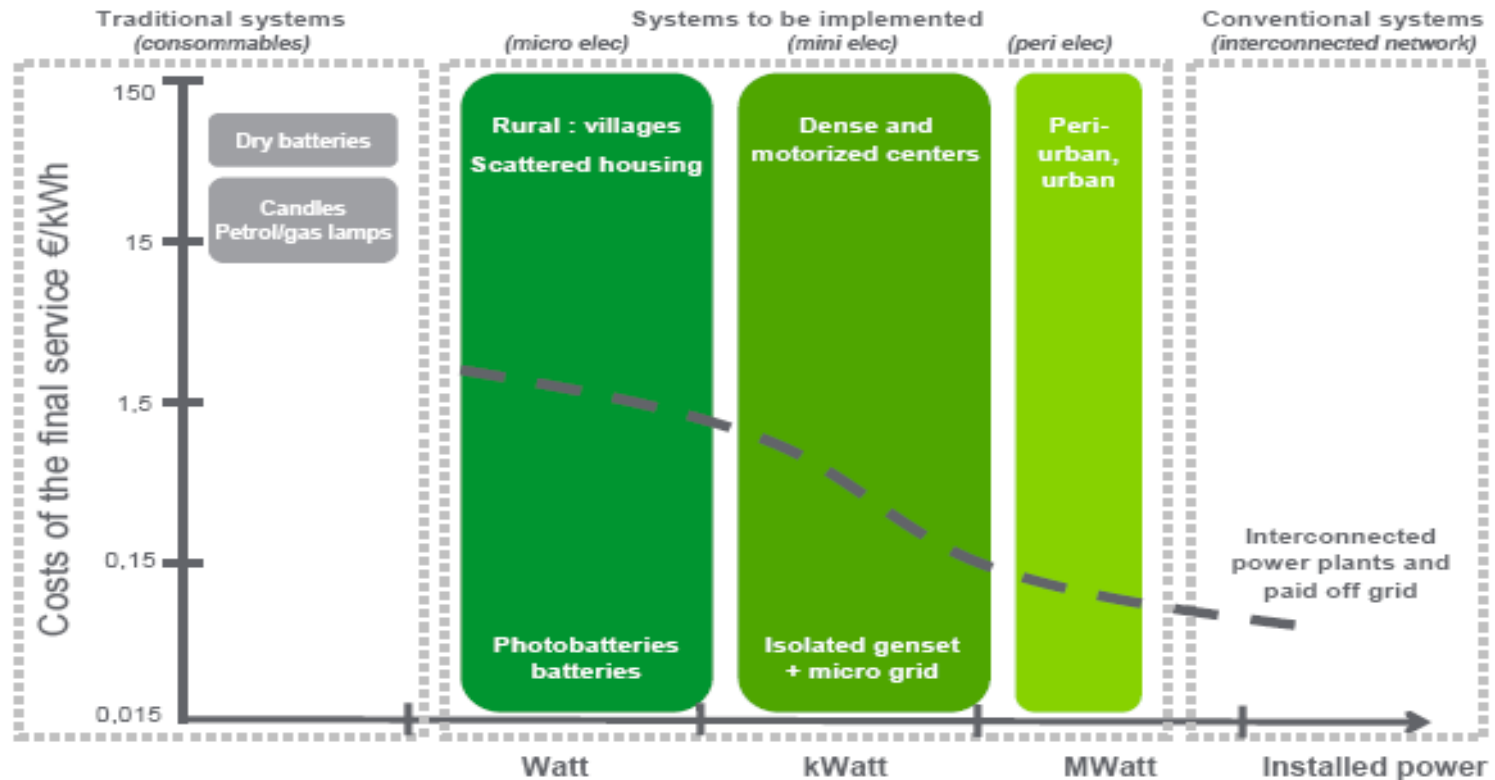


# **Market Overview – Developing World**

- **Critical Factors:**
  - Intense Demand for Energy.
  - Unreliable or Unavailable Power Infrastructure.
  - Areas of highest population developing world have an **abundant supply of annual sunshine**.
- **Critical Power Needs:**
  - Battery Charging
    - LED Lanterns
    - Cellular Phones
  - Water Pumping
  - Rural Electrification
  - Medical Supply Refrigeration
- **Primary Competition:**
  - Diesel Generators
  - Kerosene Fuel
  - Disposable Batteries
- High Market Price Tolerance for low-wattage **portable** and **remote** PV applications.

# High Price Usage for Very Low Usage of Electricity

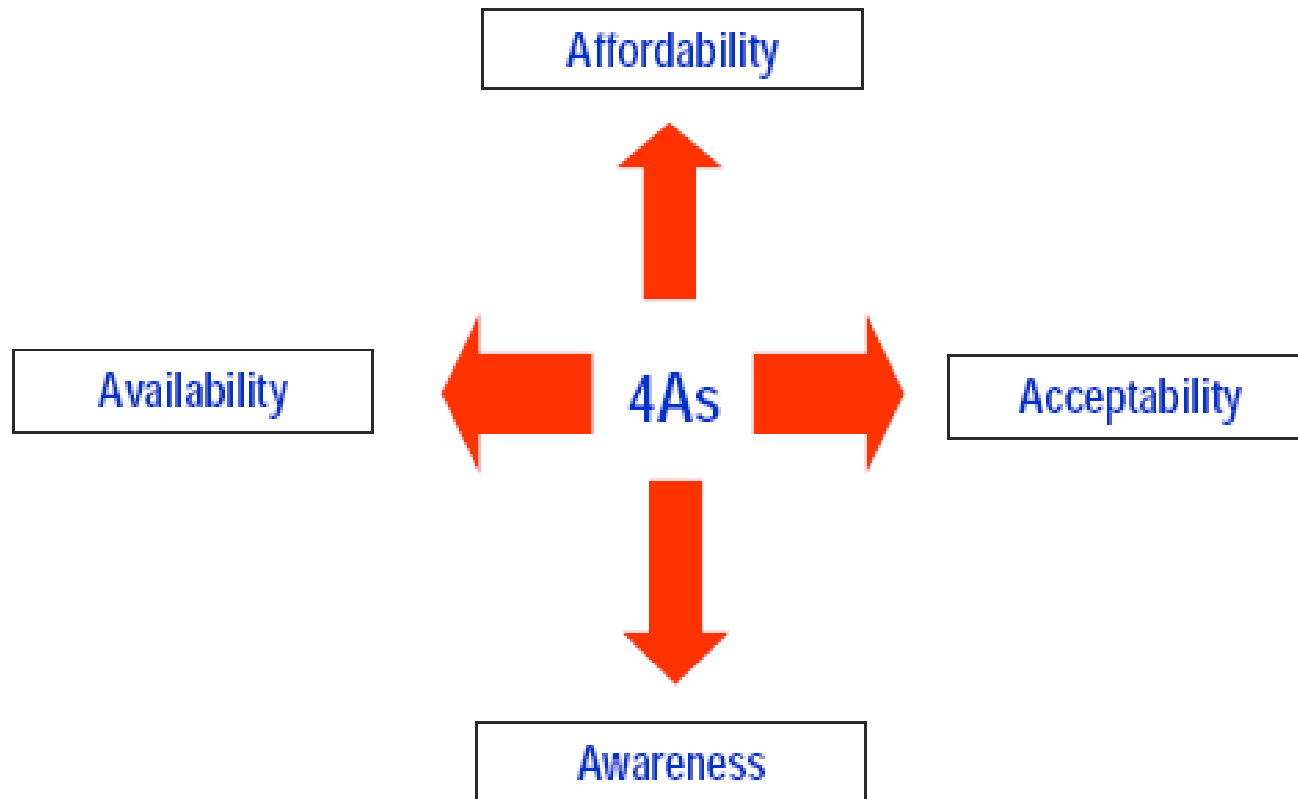
Why pay 100x more for 100x less energy?



Schneider Electric: WFES 2010 Abu Dhabi – 20 January 2010

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# Introduction of PV Products in the Developing Countries

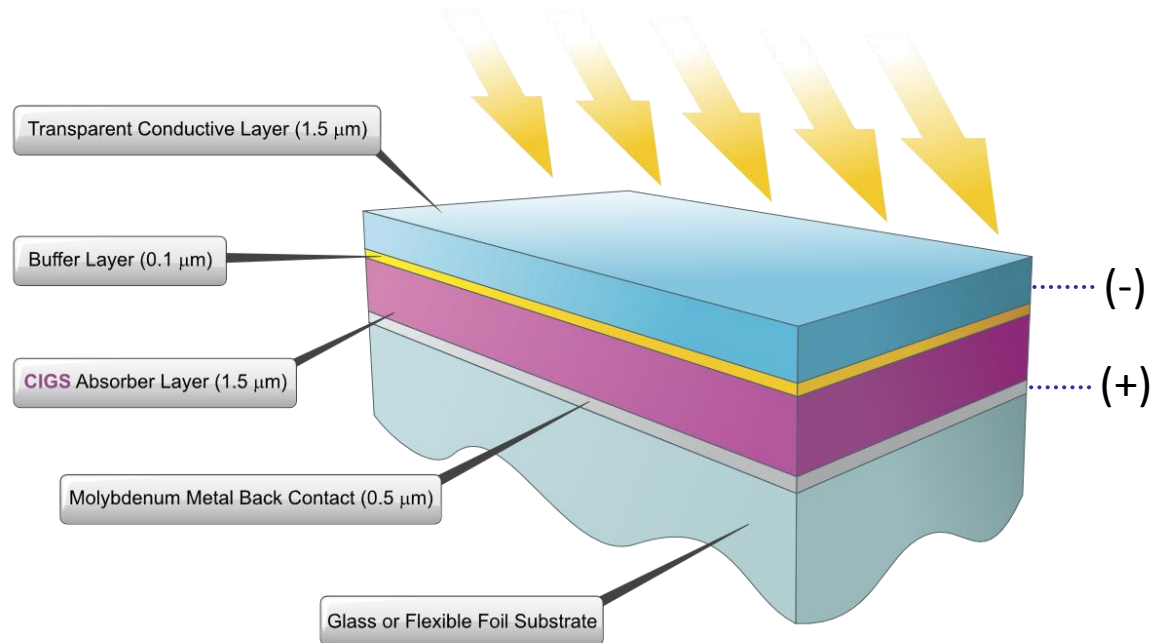


# ***Providing Access to Electricity in Developing Countries***

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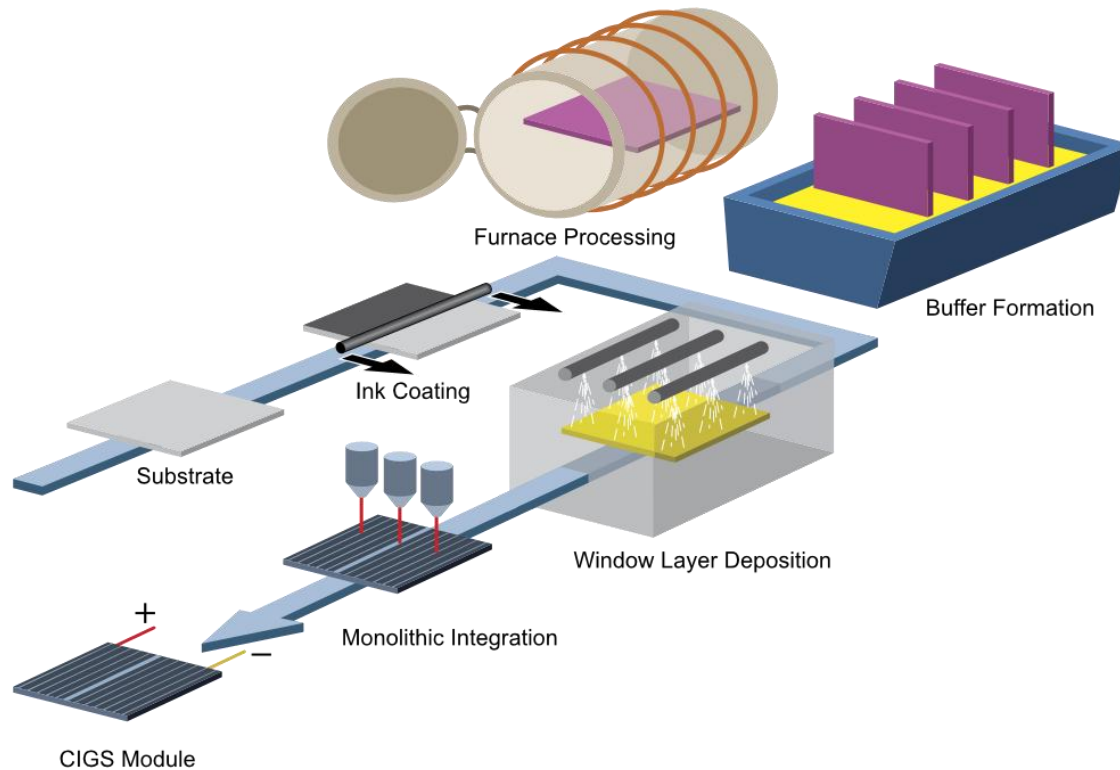
**ISET's Technology for Manufacturing Affordable  
and Customized CIGS modules**

# ISET's Cell Structure



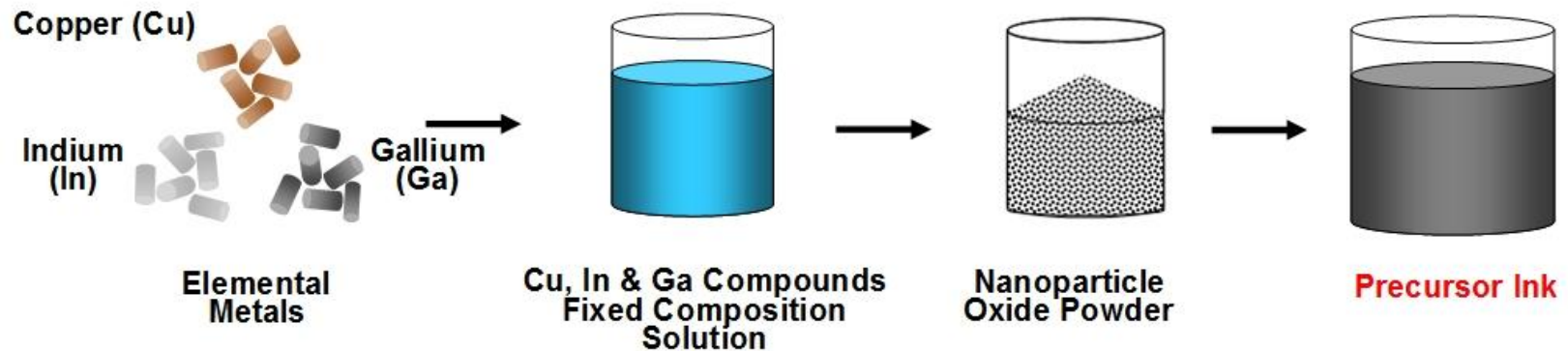
*\*Active device thickness approximately 1/15th the diameter of a human hair.*

# ***ISSET's Complete CIGS Process***



- ***H2O-based inks printed onto rigid or flexible substrates.***

# ISET's CIGS Nanoparticle Ink



**1.45 MW of  
PV Panels**

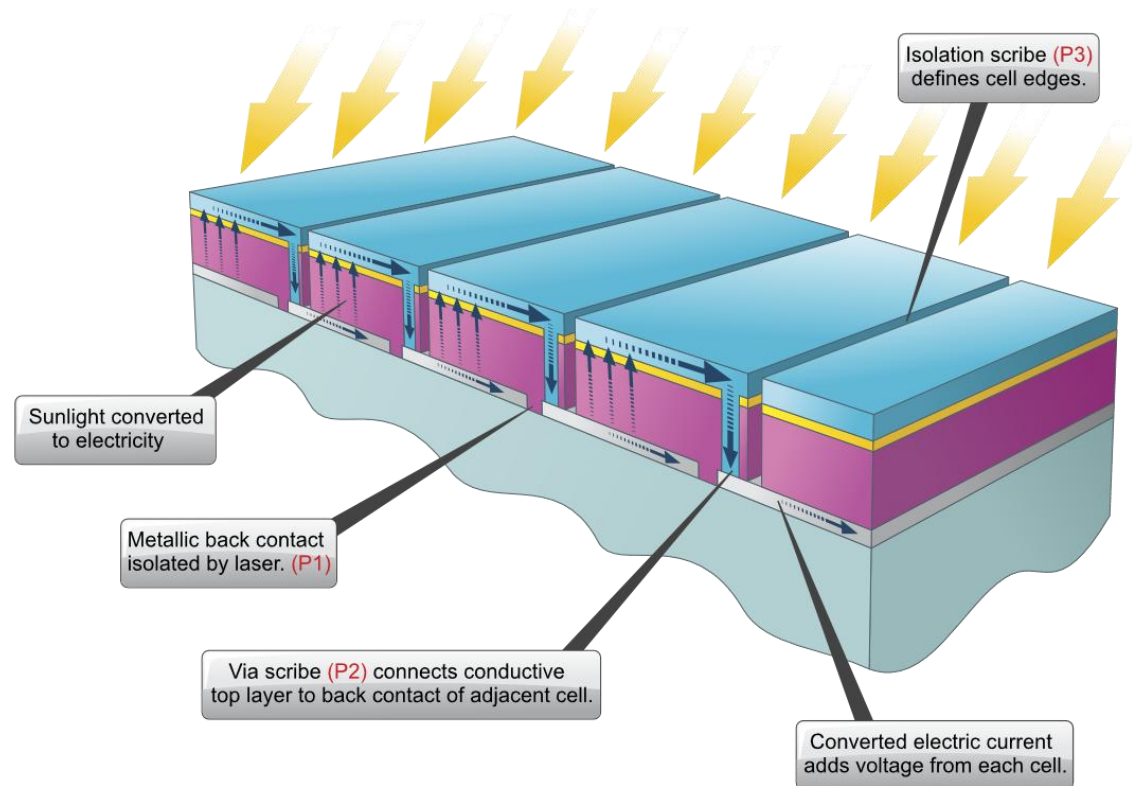
**ISET's Ink**  
*55 Gallons (280 Kg)*  
**Total Cost: \$60K.**

vs.

**Crystalline Silicon**  
*6.5 Metric Tons*  
*@\$50/Kg*  
**Total Cost: \$326K**

# ***ISSET's Integrated Module Structure***

- **Monolithic Integration:**
  - Creates many interconnected cells on a single substrate.
  - Cell patterning may be optimized for best power output.

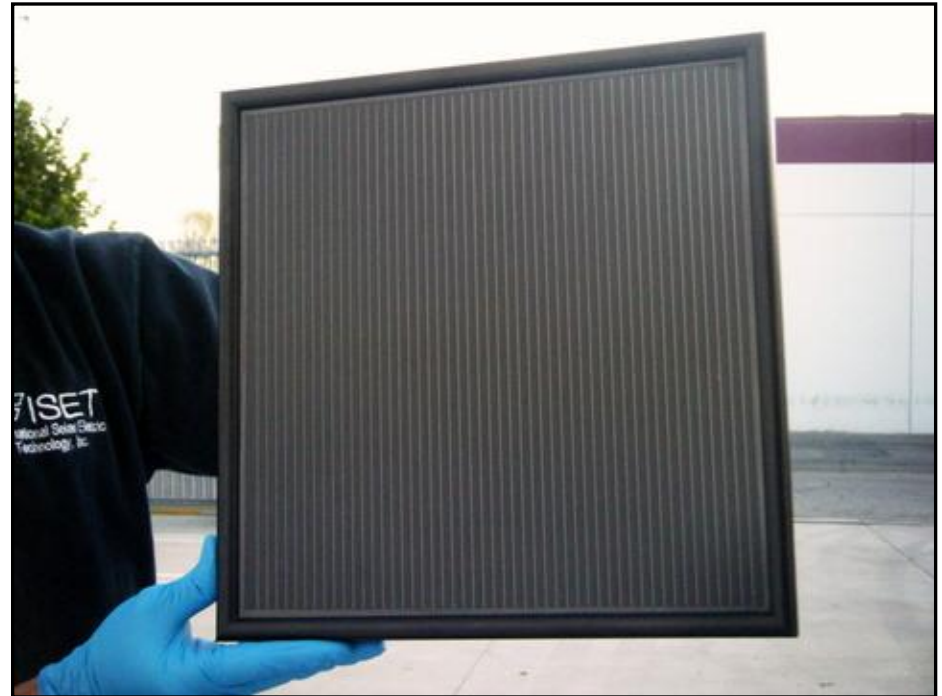




# ***ISET's Integrated Module Structure***

## **Benefits**

- No wiring together of individual cells, saves assembly costs.
- Fine pattern lines maximizes collection area, increasing power output.
- Voltage output adjusted by changing # of cells in pattern.
- Same function for large utility power panels as well as for small handheld battery chargers.

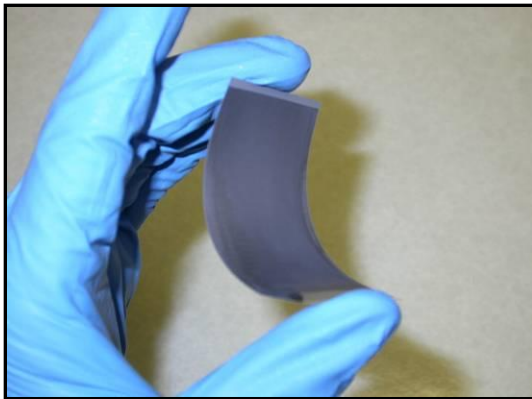


# ***Product Configurations***

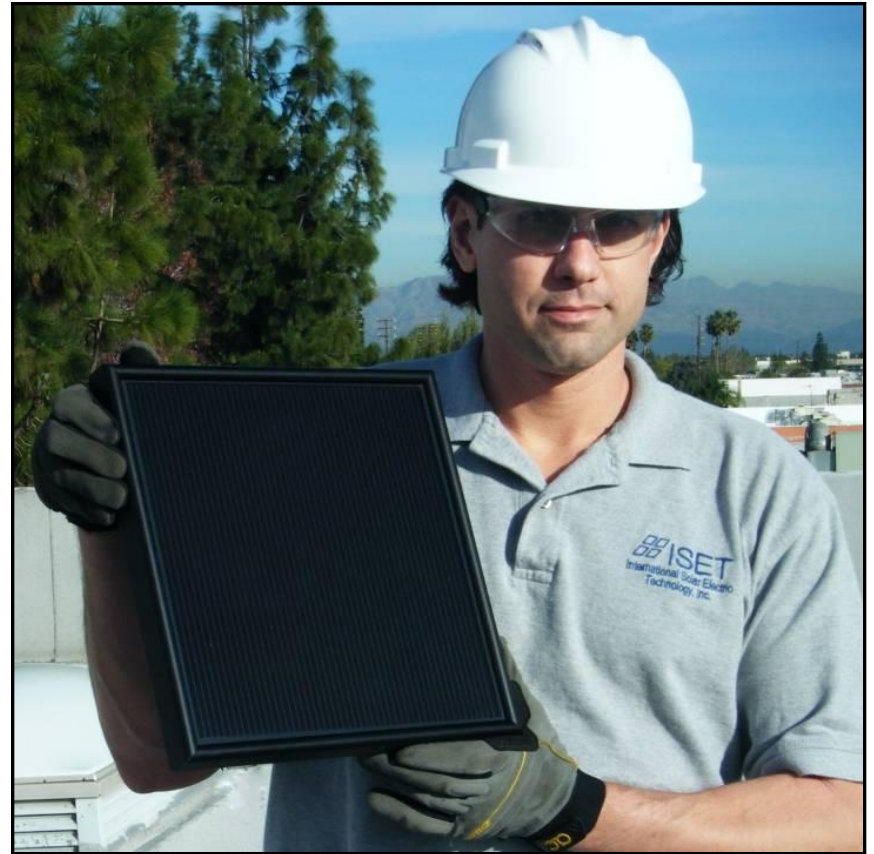
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***Customized Printed PV Modules***



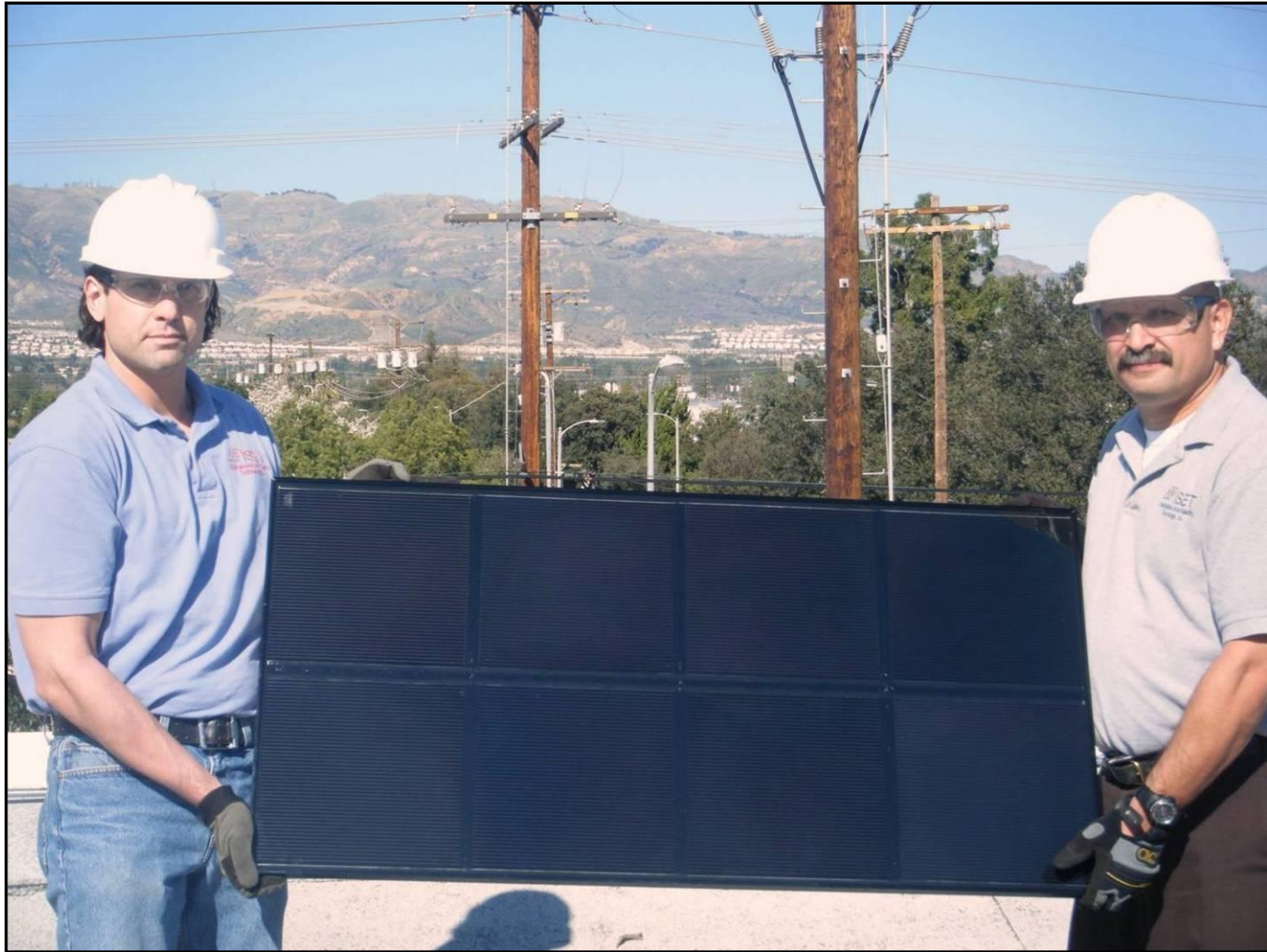
***Flexible Printed Solar Cell***



***Module Prototype - 30cm x 30 cm***

# ***Product Configurations***

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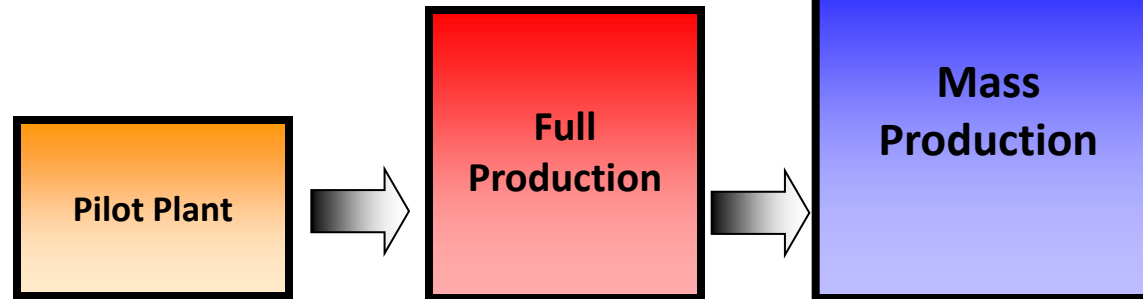


# ***ISET Competitive Advantage***

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- **Simple and Elegant Technology.**
- **High Materials' Utilization:**
  - Greater than 95% of Active Materials in Ink are used.
- **Low CapEx:**
  - Less than \$1.00/Watt for 50 MW production capacity.
- **Very Low Cost of Production.**
- **Versatility:**
  - Compatible with both Rigid and Flexible modules.
  - Grid-Connected Power and Portable Applications.
- **Mixed Market Approach offers high profit margins.**
- **Simplicity allows technology deployment in regions of market growth in Developing Countries.**

# Manufacturing Ramp-Up Plan



<i>Timeline</i>	<b>2010</b>	<b>2011-2012</b>	<b>2012-Beyond</b>
<i>Capacity</i>	<b>3.0 MW</b>	<b>30-50 MW</b>	<b>100-200 MW</b>
<i>Products</i>	Portable Modules; Customized Solar Products	Portable and Power Modules	Portable and Power Modules
<i>Customers</i>	<b>N/A</b>	Residential & Commercial Rooftop Installers; Utilities, OEM's of Off Grid Products	Solar Farms; Utilities; All Markets
<i>Development Plan</i>	Streamline Manufacturing Process	Revenue Generation	Global Expansion of Low- Cost PV
<i>Target Manufacturing Cost per Watt</i>	<b>N/A</b>	<b>\$0.70</b>	<b>\$0.65-\$0.50</b>

# Manufacturing Cost Estimates

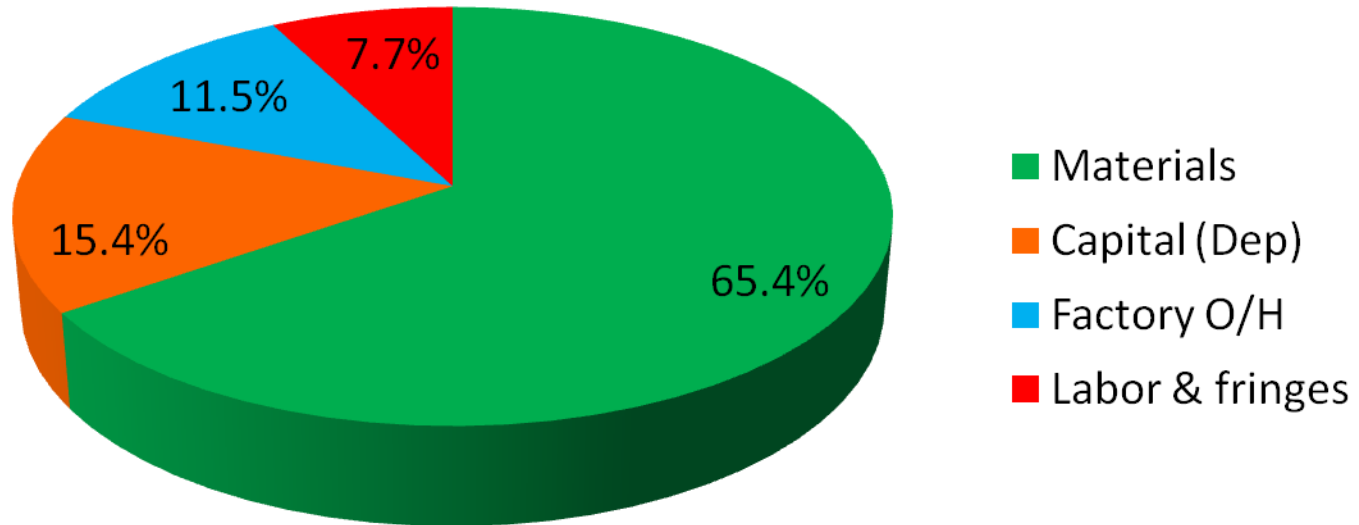
## Estimated Manufacturing Costs at 50 MW/yr Capacity

<b><i>Direct Materials Costs</i></b>	<b>Cost (\$/m<sup>2</sup>)</b>
<i>Active Device Materials</i>	\$15.00
<i>Lamination and Sealant Materials</i>	\$20.00
<i>Frames, Junction Box</i>	\$7.50
<b><i>Total Materials Cost:</i></b>	<b>\$42.50</b>
<b><i>Direct Labor with Fringes</i></b>	\$5.00
<b><i>Capital Equipment Depreciation (St. Line 7 yrs.)</i></b>	\$10.00
<b><i>Factory Overhead &amp; Management</i></b>	\$7.50
<b><i>TOTAL ESTIMATED COST per m<sup>2</sup>:</i></b>	<b>\$65.00</b>

- Output at 10% Module Conversion Efficiency: **100 Watts / M<sup>2</sup>**
- Resultant Estimated Cost: **\$0.65 / Watt**



# Manufacturing Cost Estimates



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# **CIGS Module Production Plant Requirements**

Requirements	50 MW/Yr Turnkey Line	250 MW/YR Cluster System
<i>Capital, \$ Million</i>	\$55-60	175 - 200
<i>Factory Area , Sq. Feet</i>	40,000 -45,000	200,000 – 250,000
<i>Number of Direct Employees</i>	130 -150	600 - 700
<i>Projected Cost of Manufacturing \$/Watt</i>	0.65 - \$0.70	0.55 – 0.60
<i>Time for Factory Operation, Months</i>	12 -18	24 - 30

**ISSET's 'Ink Based ' Technology is affordable and can be made readily deployable in various global markets**



# ***ISET's Plans for Manufacturing***

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- **Develop 50MW/YR 'Turn-Key' production line**
  - Complete Supply Chain
  - Rapidly-Deployable
- **Install a 50MW/Yr solar panel manufacturing line in ISET's current facility**
- **Manufacturing of PV Products**
  - Grid-connected applications (USA)
  - Customized panels for exports to emerging markets in developing countries
- **International Business Growth**
  - Technology Licensing
  - Sales of 'Turn-Key' production lines

# ***Marketing Plan***

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- **Grid Connected Systems in the U.S.:**
  - Collaborate with local utilities and Real Estate Developers for solar installations
  - Partner with PV system developers offering complete solar solutions.
- **Portable and Remote Power PV Applications:**
  - Collaboration with PV systems developer and distributors in India other developing countries.
  - Establishing connections within the consumer electronics industry.
- **Dissemination of Low Cost PV Manufacturing via Technology Licensing**
  - Joint Venture partnerships with established companies in countries with market potential.

# ***Population and Watts per Capita***

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Population in Millions	>1000	>100	100 – 30	30 – 10	10 – 1	<1
No. of Countries	2	9	27	45	72	68

Watts per Capita	>1000	1000 - 750	750 – 500	500 – 250	250 – 100	100- 50	<50
No. of Countries	14	11	20	24	43	24	55

***Global Average Watts per Capita = 297 watts***

## ***Energy Availability Gains provided by 250 MW/YR Cluster***

Country	Population Millions	Current Usage KWH/Capita	KWH/Capita Gain in 5 years	Change (%)
<i>El Salvador</i>	6.88	768	218	<b>28.4</b>
<i>Bhutan</i>	2.16	1922	644	<b>36.1</b>
<i>Angola</i>	15.9	214	94.3	<b>44</b>
<i>Nepal</i>	27.1	93.5	55.3	<b>59.1</b>
<i>Laos</i>	5.9	284	254	<b>89.4</b>
<i>Cote d'Ivoire</i>	18.2	90.7	82.6	<b>91.2</b>
<i>Cambodia</i>	14	81	107	<b>132</b>
<i>Fiji</i>	0.85	1010	1769	<b>175</b>
<i>Burkina Faso</i>	13.2	42.7	114	<b>266</b>
<i>Eritrea</i>	4.4	55.7	341	<b>612</b>

# Accelerating PV Growth

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- Install **affordable** 250 MW/Yr manufacturing clusters
  - countries with population ~ 10 million
  - replicate 50 MW/Yr turnkey lines
- Promote a sense of **availability** of low cost energy
- Improve **quality of life**, productivity resulting in **economic growth**
- Train **local talent** in manufacturing, product design and technical support.
- Encourage communities to adopt PV generators
  - Agriculture
  - clean water
  - Telecommunication
  - Education
  - Medical Facilities
  - transportation fields.
- Create **awareness and acceptability** of PV generators in the local social structure

# Summary

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***ISET's 'Ink Based' technology for manufacturing low cost, affordable, flexible PV modules can be a catalyst for global adoption of PV technology in the near future.***



**THANK YOU  
FOR YOUR  
ATTENTION**

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